

Table II. Viscosity of Isobutane

Pressure, P.S.I.A.	100° F.			160° F.			220° F.			280° F.			340° F.			400° F.			460° F.		
	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise	Density, g./cc.	Viscosity, micropoise	Viscosity, micropoise
14.7	0.0023	79	86	0.0011	93	101	0.0017	101	108	0.0016	108	0.0016	108	0.0015	115	0.0014	122	0.0014	122	0.0014	122
100	0.5378	1343(1358.4)	91 (959.9)	0.0159	971 (959.9)	96 (106.1)	0.0139	96	106 (106.1)	0.0114	113(115.3)	0.0114	113(115.3)	0.0105	117	0.0097	123	0.0097	123	0.0097	123
165	0.5397	1362(1368.3)	974 (967.0)	0.4887	974 (967.0)	107 (106.7)	0.4887	107 (106.7)	116(118.4)	0.0271	116(118.4)	0.0271	116(118.4)	0.0345	119	0.0201	126	0.0201	126	0.0201	126
200	0.5416	1379	994	0.4918	994	111	0.4918	111	117	0.0387	117	0.0387	117	0.0345	123	0.0312	129	0.0312	129	0.0312	129
310	0.5435	1402(1401.7)	1014(1002.2)	0.4950	1014(1002.2)	120 (119.6)	0.4950	120 (119.6)	123(124.7)	0.0557	123(124.7)	0.0557	123(124.7)	0.0483	127	0.0431	132	0.0431	132	0.0431	132
400	0.5448	1414	1031	0.4976	1031	139	0.4976	139	130	0.0766	130	0.0766	130	0.0638	132	0.0559	136	0.0559	136	0.0559	136
500	0.5464	1433(1449.3)	1048	0.5003	1048	365 (397.4)	0.5003	365 (397.4)	365 (397.4)	0.1122	365 (397.4)	0.1122	365 (397.4)	0.0638	138	0.0698	141	0.0698	141	0.0698	141
600	0.5496	1469(1478.4)	1081(1069.5)	0.5054	1081(1069.5)	509 (508.7)	0.5054	509 (508.7)	509 (508.7)	0.3117	509 (508.7)	0.3117	509 (508.7)	0.1241	159	0.1009	154	0.1009	154	0.1009	154
800	0.5528	1509(1514.1)	1116(1106.3)	0.5099	1116(1106.3)	818 (817.6)	0.5099	818 (817.6)	818 (817.6)	0.3730	818 (817.6)	0.3730	818 (817.6)	0.1780	197	0.1361	173	0.1361	173	0.1361	173
1000	0.5565	1549	1154	0.4667	857	627	0.4667	857	627	0.2847	405	0.2847	405	0.2444	268	0.1833	209	0.1833	209	0.1833	209
1250	0.5598	1594(1629.4)	1194	0.4745	902 (901.7)	675	0.4745	902 (901.7)	675	0.3582	475(489.2)	0.3582	475(489.2)	0.2882	335	0.2271	254	0.2271	254	0.2271	254
1500	0.5629	1634	1231	0.5248	927	716	0.5248	927	716	0.4243	675	0.4243	675	0.3204	395	0.2630	302	0.2630	302	0.2630	302
1750	0.5653	1669(1670.6)	1266(1259.0)	0.5287	973 (973.0)	716	0.5287	973 (973.0)	716	0.4340	716	0.4340	716	0.3940	442	0.2909	348	0.2909	348	0.2909	348
2000	0.5705	1750	1341	0.5366	1041	883	0.5366	1041	883	0.4431	755 (755.0)	0.4431	755 (755.0)	0.3724	521	0.3299	423	0.3299	423	0.3299	423
2500	0.5754	1829(1860.5)	1466	0.5432	1161	941	0.5432	1161	941	0.4577	819	0.4577	819	0.4160	586	0.3582	490	0.3582	490	0.3582	490
3000	0.5804	1919	1466	0.5489	1161	941	0.5489	1161	941	0.4700	883	0.4700	883	0.4450	641	0.3791	547	0.3791	547	0.3791	547
3500	0.5852	1999(1983.1)	1598	0.5542	1217	1011(1008.0)	0.5542	1217	1011(1008.0)	0.4806	941	0.4806	941	0.4450	695	0.3955	597	0.3955	597	0.3955	597
4000	0.5889	2074	1660	0.5595	1274	1065	0.5595	1274	1065	0.4905	1001(1008.0)	0.4905	1001(1008.0)	0.4575	826	0.4251	641	0.4251	641	0.4251	641
4500	0.5926	2142(2125.8)	1660	0.5639	1333(1344.8)	1111(1117.0)	0.5639	1333(1344.8)	1111(1117.0)	0.4989	1055	0.4989	1055	0.4681	879	0.4381	747	0.4381	747	0.4381	747
5000	0.5985	2275(2282.5)	1910	0.5720	1453	1215	0.5720	1453	1215	0.5065	1111(1117.0)	0.5065	1111(1117.0)	0.4777	931(936.9)	0.4498	798	0.4498	798	0.4498	798
6000	0.6063	2424	2030(2021.5)	0.5795	1560	1310	0.5795	1560	1310	0.5208	1215	0.5208	1215	0.4944	1034	0.4682	886	0.4682	886	0.4682	886
7000	0.6126	2550(2550.4)	1670	0.5860	1670	1400	0.5860	1670	1400	0.5318	1310	0.5318	1310	0.5057	977	0.4845	977	0.4845	977	0.4845	977
8000	0.6126	2550(2550.4)	1670	0.5860	1670	1400	0.5860	1670	1400	0.5410	1400	0.5410	1400	0.5192	1069	0.4775	1069	0.4775	1069	0.4775	1069

## RECOMMENDED VALUES

Recommended values for viscosity of isobutane for temperatures from 100° to 460° F. and pressures from atmospheric to 8000 p.s.i.a. are presented in Table II, which also shows experimental data in parentheses. The recommended values are believed to be within  $\pm 2\%$  of the true isobutane viscosity values over the entire ranges of temperature and pressure reported. These values were determined from smoothed large-scale viscosity-temperature, and residual viscosity-density plots based on the authors' experimental data.

The density values presented in Table II are those of Sage and Lacey for pressures up to 5000 p.s.i.a. The densities for higher pressures were read from large-scale density-pressure plots in which smooth isotherms connecting Sage and Lacey's data and the experimental values at 8000 p.s.i.a. were drawn. The 400° and 460° F. isotherms were extended to 8000 p.s.i.a. with large-scale cross-plots of density-temperature. The resulting densities were checked further by comparing viscosities obtained from the residual plot with those values giving smooth curves in the viscosity-pressure and viscosity-temperature plots. The densities obtained are believed to be within  $\pm 5\%$  of true isobutane density values.

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